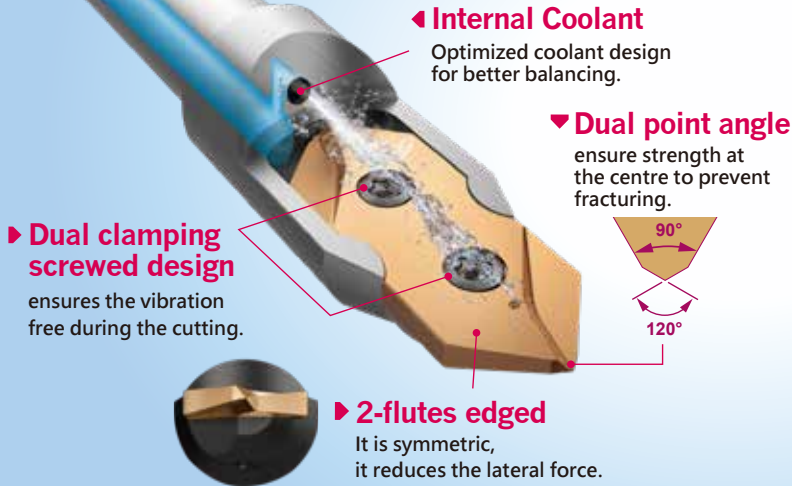




60° / 90° / 120°

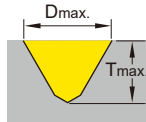
# ACE Spot Drill Starter Kit



Good surface finish ▶



Grade	Coating	P	M	K	N
NC2057	AL(L)	●	●	●	●
NC5254	Helica	●	●	●	●
XP9000	Uncoated	●	●	●	●



High rigidity, ultra-long tool life, HPC high performance cutting.

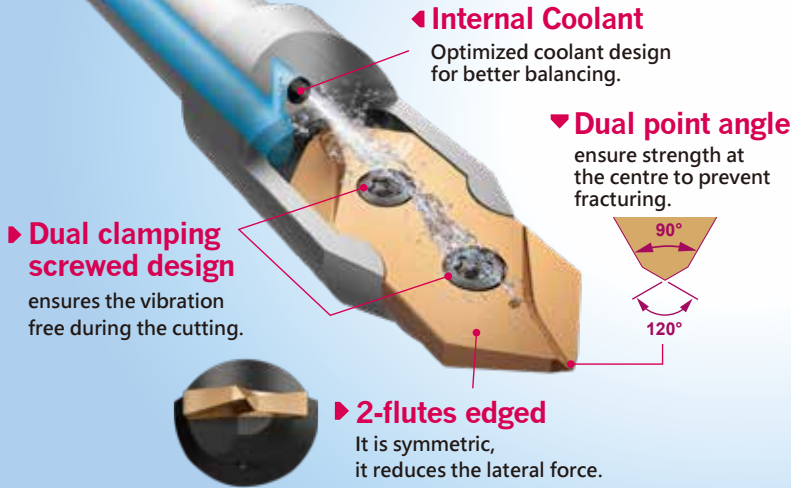
Parts No.	Angle ±0.5	Dmax.	Tmax.	Insert Size	Content
00-99688-12123-03K	60°	7.5	5.6	S9MT0802-060	<ul style="list-style-type: none"> <li>- Shank (Ø8) 99866-SI08-08</li> <li>- Insert grade NC2057 NC5254 XP9000</li> <li>- Key</li> </ul>
00-99688-13123-03K	90°	7.5	3.4	S9MT0802-090	
00-99688-14123-03K	120°	7.5	2.2	S9MT0802-120	
00-99688-22123-03K	60°	9.5	7.1	S9MT1003-060	<ul style="list-style-type: none"> <li>- Shank (Ø10) 99866-SI10-10</li> <li>- Insert grade NC2057 NC5254 XP9000</li> <li>- Key</li> </ul>
00-99688-23123-03K	90°	9.5	4.4	S9MT1003-090	
00-99688-24123-03K	120°	9.5	2.7	S9MT1003-120	



**Nine<sup>9</sup>**

60° / 90° / 120°

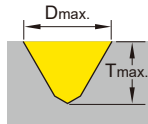
# ACE Spot Drill Starter Kit



Good surface finish ▶



Grade	Coating	P	M	K	N
NC2057	AL(L)	●	●	●	●
NC5254	Helica	●	●	●	●
XP9000	Uncoated	●	●	●	●



High rigidity, ultra-long tool life, HPC high performance cutting.

Parts No.	Angle ±0.5	Dmax.	Tmax.	Insert Size	Content
00-99688-32123-03K	60°	11.5	8.6	S9MT1203-060	<ul style="list-style-type: none"> <li>- Shank (Ø12) 99866-SI12-12</li> <li>- Insert grade NC2057 NC5254 XP9000</li> <li>- Key</li> </ul>
00-99688-33123-03K	90°	11.5	5.3	S9MT1203-090	
00-99688-34123-03K	120°	11.5	3.3	S9MT1203-120	
00-99688-42123-03K	60°	15.5	11.6	S9MT1603-060	<ul style="list-style-type: none"> <li>- Shank (Ø16) 99866-SI16-16</li> <li>- Insert grade NC2057 NC5254 XP9000</li> <li>- Key</li> </ul>
00-99688-43123-03K	90°	15.5	7.0	S9MT1603-090	
00-99688-44123-03K	120°	15.5	4.4	S9MT1603-120	

